Revisions are shown in red.

**Question 11, p. 15:**
You are drilling an 8 1/2-in. horizontal production hole and need to order casing to fit. The KOP of the well is 10,000 ft MD/TVD. The average build rate is 10°/100 ft. The total departure of the well will be 1 mile. If 1% is allowed for makeup loss, the amount (ft) of casing required is most nearly:

**Question 12, p. 15:**
Maintaining wellbore integrity during the life of the well from spud in P&A in deep water is significantly impacted by the actual soil strength below the mudline. Which of the following data-gathering options provides the most comprehensive basis for soil strength modeling?

**Solution 66, p. 84:**

\[
M_{w,o} = \frac{(\lambda_w)_{S_{or}}}{(\lambda_o)_{S_{wc}}} = \left(\frac{k_{rw}}{k_{ro}}\right)_{S_{or}} \left(\frac{\mu_o}{\mu_w}\right)_{S_{wc}} = \left(\frac{5}{1}\right)\left(\frac{0.7}{16.5}\right) = 0.2
\]